

**VELOX CNC - Liboon Group, Inc.**  
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# INVOICE

**BILL TO**

Yun Lutgen  
 Fan Pasqual High School SRC Team  
 3255  
 3300 Fairvalley Parkway  
 Escondido, CA 92025

**SHIP TO**

Yun Lutgen  
 Fan Pasqual High School SRC Team  
 3255  
 3300 Fairvalley Parkway  
 Escondido, CA 92025

**INVOICE #** 6315

**DATE** 10/17/2016  
**DUE DATE** 01/16/2017  
**TERMS** Due on receipt

**SHIP DATE**  
 12/15/2016

**SHIP VIA**  
 Will Call

QTY	ACTIVITY	RATE	AMO UNT
1	<b>MISC (deleted)</b> CONTROL BOX AND MOTORS INCLUDED: 4 AXIS STEPPER CONTROL BOX COMBO SYSTEM THAT WILL WORK WITH MACH 3. 3 NEMA 34 960oz/in STEPPER (X AND DUAL Y) 1 NEMA 23 400oz/in STEPPER (Z AXIS) 4 HOME SWITCHES WIRED ON ALL AXIS. USE MACH 3 TO ENABLE THE SOFT LIMITS FOR COLLISION CONTROL. 1 BUILT IN RELAY FOR SPINDLE. MOTORS ARE INSTALLED, WIRED ONTO THE MACHINE, AND TESTED.	1,272.70	1,272.70T
1	<b>5050X3-AL-TOP</b> ALUMINUM TABLE TOP T-SLOTTED. (SECTIONAL TOP. EACH IS 0.750" THICK, 6" WIDE PER SECTION. EACH T-SLOT IS 2" APART. T-SLOT STARTS 1" FROM THE EDGE.)	695.00	695.00T
1	<b>R-PC7518-3.5HP</b> MODEL 7518 - PORTER CABLE ROUTER - 3.5 HP, 110V, 15 AMP MOTOR FEATURES FULL-TIME ELECTRONIC FEEDBACK THAT MAINTAINS MOTOR SPEED THROUGH THE TOUGHEST APPLICATIONS. 4.5 PRESET SPEED CONTROL (10,000 - 21,000 RPM). MAX TOOL DIAMETER ALLOWANCE IS 0.500". WRENCH INCLUDED.	375.00	375.00T
1	<b>RM-PC7518-2</b> 7518 PORTER CABLE ROUTER MOUNT FOR WITH 4.27" DIAMETER. 6061-T6 ALUMINUM GRADE.	105.00	105.00T
1	<b>TOOL-HOOD-PC7518-K</b> CLEAR PLASTIC DUST HOOD	315.00	315.00T
1	<b>TOOL-B2V133A</b> PORTER-CABLE ULTRA-PRECISION COLLET KIT (CONTAINS 1/2 IN. UP COLLET, COLLET NUT, SPANNER WRENCH, CALIBRATION BLANK AND 118 ML OF COLLET CARE)	99.95	99.95T
1	<b>TOOL-QMTC-3</b> QMTC HOLDER 3QTY INCLUDED. QMTC COLLETS 9QTY INCLUDED. SEE QMTC DOCUMENTAION FOR DETAILS.	260.00	260.00T
1	<b>MISC (deleted)</b> Amana Tools -51502 Solid Carbide CNC Spiral 'O' Flute, Aluminum Cutting 1/4 Dia x 5/8 x 1/4 Inch Shank Down-Cut	50.00	50.00T
2	<b>MISC (deleted)</b> Amana Tools - 51508 Solid Carbide CNC Spiral 'O' Flute, Aluminum Cutting 3/16 Dia x 1/2 x 1/4 Inch Shank Down-Cut	50.00	100.00T
1	<b>MISC (deleted)</b> Amana Tools - 51501 Solid Carbide CNC Spiral 'O' Flute, Aluminum Cutting 1/8 Dia x 1/2 x 1/8 Shank Down-Cut	49.00	49.00T
4	<b>TOOL-B3V140A</b> TABLE TOP HOLD DOWN CLAMPS WITH RED KNOBS. 1/4-20 HEX BOLT. FITS THE ALUMINUM T-SLOT TABLE TOP. MADE IN THE USA.	22.00	88.00T
1	<b>COMP-MACH-3</b> COMPUTER FOR MACH 3 CONTROL SOFTWARE. DESKTOP OR LAP TOP. IF DESKTOP, INCLUDES MONITOR, KEYBOARD, MOUSE, AND MACH 3 INSTALLED AND TESTED. MIN: 4G RAM. DUAL CORE OR BETTER. 15" OR LARGER MONITOR SCREEN.	745.00	745.00T

QTY	ACTIVITY	RATE	AMOUNT
1	<b>MACH3-Soft</b> MACH 3 CONTROL SOFTWARE AND LICENSE. SOFTWARE INSTALLED, CONFIGURED TO OUR VELOX CNC, AND TESTED. (READS G-CODE - CONTROLS CNC). WINDOW 10, 7,XP, 2000. WE DO NOT RECOMMEND VISTA. PROCESSOR (1.00GHZ) OR GREATER.MEMORY 256MB DDR SDRAM. HARD DRIVE 20GB. USB. ALL BACKGROUND SOFTWARE TO BE REMOVED.	235.00	235.00T
1	<b>CAM-VECTRIC-VCARVE-DESKTOP (deleted)</b> VCarve Desktop provides a powerful but intuitive software solution for cutting parts on a CNC Router. There are tools for 2D design and calculation of 2D and 2.5D toolpaths and along with the ability to import and toolpath a single 3D model (STL, OBJ, SKP etc.). There is also support to import multiple Vectric Clip Art 3D models (V3M) to create advanced 3D assemblies.	400.00	400.00T
1	<b>TOOL-PARTZERO-WIRELESS</b> VR-DT02 - WIRELESS TOOL SENSOR INSTALLED ON MACHINE CONTROL BOX. WORKS WITH MACH 3. MACRO INCLUDED.	225.00	225.00T
1	<b>DISCOUNT</b> 2 MACHINE DISCOUNT. MACHINES MUST BE PURCHASED AT THE SAME TIME.  ROBOTICS TEAM DISCOUNT \$1311 FROM A \$9736.95. THE CUSTOMER WILL PROVIDE A CHECK IN ABOUT 3 WEEKS. A FORMAL PO IS REQUIRED TO START THE BUILD. DISCOUNT NOT AVAILABLE WITH TERMS. DISCOUNT ON MACHINE ITEM ONLY. NOT APPLICABLE ON SHIPPING, HANDLING AND CRATING.  *** CUSTOMER MUST BRING A LARGE FLATE BED FOR THIS DISCOUNT.	-1,311.03	-1,311.03T
1	<b>SH-WILL CALL</b> CUSTOMER WILL PICK UP THE MACHINE AT VELOX CNC IN ORANGE ,CA	0.00	0.00T

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SUBTOTAL	3,703.62
TAX (8%)	296.29
TOTAL	3,999.91
PAYMENT	3,999.91
BALANCE DUE	<b>\$0.00</b>