

## **NOTES**

- GENERAL NOTES TO BE READ IN CONJUNCTION WITH SPECIFICATION FOR STRUCTURAL STEELWORK.
- STRUCTURAL STEELWORK TO BE FABRICATED TO BS.5950 STRUCTURAL STEEL AS SPECIFIED UNDER BS.4360 AS 43A.
- SLOTTING OF HOLES; CUTTING; ETC. WITH OXY-ACETYLENE EQUIPMENT WILL NOT BE ALLOWED.
- 5. DIMENSIONAL ACCURACY OF WORKSHOP DRAWINGS; DESIGN OF END CONNECTIONS; SPLICES ETC. PROVISION OF TEMPORARY BRACHIC AND ANY TEMPORARY WORKS NECESSARY TO COMPLETE THE CONTRACT, WILL BE THE STRUCTURAL STEELWORK SUPPLIER'S RESPONSIBILITY, BUT SHALL BE SUBMITTED TO THE ENGINEER FOR HIS APPROVAL PRIOR TO FABRICATION. REFER TO FORCE DIAGRAMS FOR STRENGTH REQUIREMENTS FOR BOLTED OR WELDED CONNECTIONS. GUSSETS TO BE MINIMUM 10mm THICKNESS. U.N.O.
- SUBSTITUTION OF SECTIONS WILL ONLY BE PERMITTED WITH THE ENGINEER'S EXPRESS APPROVAL.
- BOLTS AND NUTS SHALL BE TO BS.4190 U.N.O. MINIMUM SIZE OF THE BOLTS IS TO BE 16mm.
- ALL BOLTS IN CONTACT WITH FASCIA; FLASHING OR WINDOWS ARE TO BE COUNTER—SUNK.
- WELDING SHALL BE TO BS.5135. ALL WELDS TO BE MINIMUN 6mm FULL PROFILE CONTINUOUS FILLET WELDS. U.N.O.
- STRUCTURE IS SITUATED IN EXTERNAL ENVIRONMENT. FOR PROTECTION DETAILS REFER TO SPECIFICATIONS.
- STEELWORK CONTRACTOR SHOULD CHECK ALL SETTING OUT DIMENSIONS AND LEVELS PRIOR TO ASSEMBLY.
- TOLERANCE TO BE AS SHOWN IN SPECIFICATION.
- 13. STEELWORK CONTRACTOR TO LIASE WITH MAIN CONTRACTOR WITH AND SPECIALIST SUB-CONTRACTORS RECARDING PROVISION OF HOLES AND FIXING DETAILS FOR ROOFING; GLAZING; FACIAS; ETC.
- 14. STEELWORK CONTRACTOR TO SUPPLY THE MAIN CONTRACTOR
  ALL HOLDING DOWN BOLTS; ANCHORAGE BRACKETS; ETC. THAT
  ARE REQUIRED TO BE CAST DURING CONCRETE CONSTRUCTION.
- 15. ANY GROUTING FOR STEELWORK WILL BE CARRIED OUT BY THE MAIN CONTRACTOR USING 1:2 CEMENT/SAND SEMI DRY MIX.

## SIRSTON CONSULTANTS

REV.

DATE 29/11/12

DESCRIPTION

ISSUED FOR APPROVAL

REVISIONS

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## Client

## THE ROTARY CLUB

Project

FOOT BRIDGE

FOOT BRIDGE CROSS SECTION DETAIL

Scales 1.10 Job No. Drn TT 5020 Chkd. J.M Appd. J.M Date NOV 2012 Drawing No. **S02** at A3